



clean copy of new claims 21 and 22 of Serial No. 09/757,765, Synfuels Composition and Method of Using Same

Attachment D

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**TC 1700**

21. An emulsion which reacts with coal to chemically change the functional group

bonding found in coal, said emulsion comprising

0 to 10% polyvinyl alcohol

0 to 70% wax hydrocarbon

0 to 40% neutralized fatty acid

0 to 20% polyvinyl acetate

0 to 10 % filler material

0 to 99% water.

22. An emulsion as in claim 21 and further comprising a biocide.